

UI BULLETIN # 73



SUBJECT: Fuel Fill Hose-to-Tank Attachment Procedure

MODELS AFFECTED: G-Cutaway
2002 MY G31503, G31803, & G31903 – Gas & Diesel;
2003 & 2005 MY G33503, G33803, & G33903 – Gas;
2006 & beyond MY G33503, G33803, & G33903 – Gas & Diesel

MODEL YEAR(S): 2002 and beyond

DATE: 03/15/05

REVISION DATE:

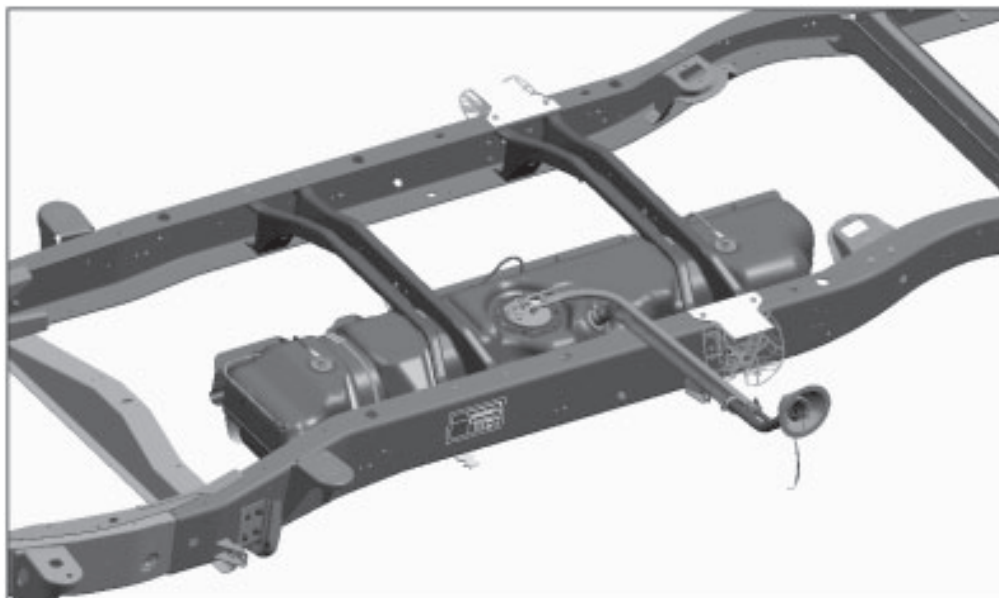
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ADVISORY

This bulletin is in response to warranty issues in the field related to Upfitters indexing then retightening fuel-fill hose at the fuel tank. Improper attachment of the fuel fill hose-to-tank could activate a 'Check Engine' light Fuel Evaporation System DTC P0442 code. In response to this issue GM Upfitter Integration has outlined suggested practices for fuel fill hose-to-tank attachment.

This bulletin addresses G Cutaway Chevrolet Express / GMC Savana applications delivered with plant installed and banded fuel fill assemblies. (Figure A)

G Cutaway Chevrolet Express / GMC Savana R.V. chassis w/plant installed Fuel Fill Assembly



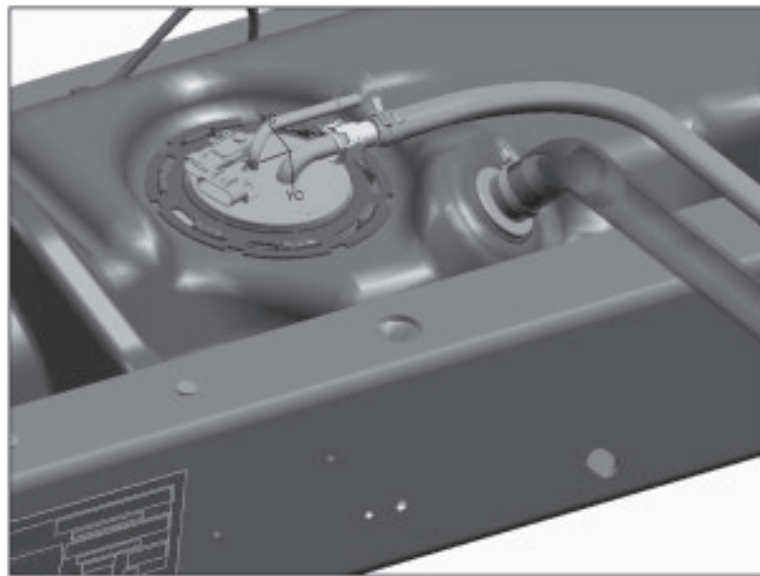
(Figure A)

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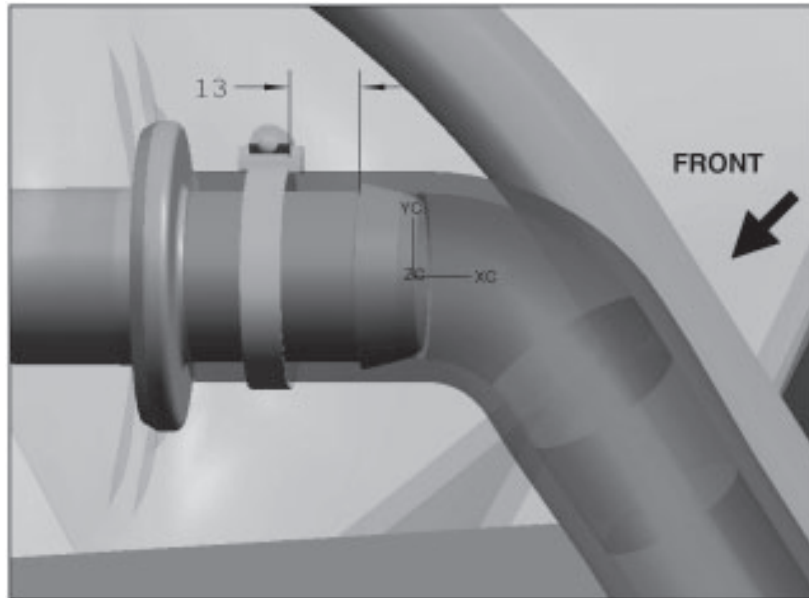
GM Upfitter Integration G Cutaway Chevrolet Express / GMC Savana suggested practices include:

- 1) Fuel fill hose must have positive engagement to tank filler neck flange (Figure B)
- 2) Fuel fill hose-to-tank clamp should be located 13 mm from filler neck seal bead (Figure C)
- 3) Fuel fill hose-to-tank clamp secure to torque spec of 2.5 +/- 0.3 Nm. (Figure C)



(Figure B)

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(Figure C)

For complete Fuel Filler Assembly specifications see GM drawing part number 15117963 and NAES GMN4911 (references available by request though GM U.I.).

Note: For additional U.I. recommended fuel fill hose procedures see U.I. Bulletin #45.