

GENERAL INFORMATION

PROCEDURE FOR HANDLING CHASSIS/DEALER CLAIMS	1	VEHICLE CLASSIFICATION AND GM APPLICATION	3
General	1	FEDERAL REGULATIONS – TIRES	3
Shipments Received from Truckaway or Driveaway Company	1	CHEVROLET REGIONS SALES/SERVICE –	
If Received from Railroad	1	COMMERCIAL/PERSONAL USE	4
Filing a Claim	1	PONTIAC/GMC REGIONS SALES/SERVICE –	
Disposition of Damaged Parts	1	COMMERCIAL/PERSONAL USE	5
GOVERNMENT REGULATIONS	1	WEIGHTS AND MEASURES	7
Introduction	1	Standard Weights and Measures	7
Responsibility for Complete Vehicle Performance	2	Metric Weights and Measures	7
Noise Emission Standards for Transportation Equipment -		Equivalent Weights and Measures	7
Medium and Heavy Trucks	2	Decimal Equivalents of Parts of an Inch	8
40 CFR PART 205	2	Approximate Weight of Materials	8
METHOD OF CERTIFICATION	2	METRIC/U.S. CUSTOMARY CONVERSION TABLE	12
Incomplete Vehicles	2	MEDIUM DUTY TRUCK MODEL IDENTIFICATION SYSTEM	13

MEDIUM DUTY C & T SERIES

BODY BUILDER INFORMATION	1	Accessory Power Supply Feed	9
Section 0 – General Instructions	1	Section 13 – Cooling	9
Section 1 – Body	1	WHEEL AND TIRE INFORMATION	11
Seating	2	Tire Sizes and Dimensions	11
Air Conditioning	2	Hub Mount Wheel Offerings	11
Section 2 – Frame	2	Wheel/Axle Compatibility	12
Flanges	2	Disc Wheels	12
Holes	2	Disc Wheel Usage	12
Welding	2	Tire Information:	12
Alterations	2	ProSTEEL Wheel Specifications	13
Shear Plate Attachments	2	ACCURIDE ProSTEEL 10 Hole Hub Pilot Wheel	13
Section 3 – Front Suspension	3	Steel Disc & Rim Specifications	13
Section 4 – Rear Suspension	3	Aluminum Disc Rim Specifications	14
Section 5 – Brakes	3	Recommended Spacing of Dual Rear Wheels Bias Tires	15
Air Brake Systems	3	Radial Tires	15
Section 6 – Engine	4	Size Compatibility Chart	15
Section 7 – Transmission	5	Michelin Tires	16
Section 8 – Fuel and Exhaust	5	Tire Tread Name: XZE	16
Fuel Systems	5	Tire Tread Name: PXZA	16
Temporary Tank	5	Tire Tread Name: XZA2	17
Fuel Lines	6	Tire Tread Name: PXDU	17
Fuel Tank	6	Tire Tread Name: XDA2	17
Exhaust System	6	Tire Tread Name: XD2	18
Section 9 – Steering	7	Tire Tread Name: PXZT	18
Section 10 – Tires	7	Tire Tread Name: XDE A/T	18
Section 12 – Electrical Battery and Battery Cables	7	Tire Tread Name: XDY-1	19
Gasoline Engines	7	Tire Tread Name: XDHT	19
Diesel Engines	7	Tire Tread Name: PXDHT	19
Battery Installation	7	Tire Tread Name: XM+S4	20
Fusible Link Repair Procedure	9	Tire Tread Name: PXM+S4	20
		Tire Tread Name: XZY-1	20

Goodyear Radial Tires	21	PROPELLER SHAFTS	31
Tire Tread Name: G291	21	Gas Engines	31
Tire Tread Name: G159	21	7.4L V8 Option LP4	31
Tire Tread Name: G124	22	7.4L V8 Option L21	31
Tire Tread Name: G167	22	Diesel Engines	32
Tire Tread Name: G144	23	6.6L Diesel Cat. '3116'.Option LVR	32
Tire Tread Name: G286	23	6.6L Diesel Cat '3116' Option LVX/LVS/LVT	32
Tire Tread Name: G186	23	6.6L Diesel Cat. '3116' Option LVY	33
Tire Tread Name: G177	24	6.6L Diesel Cat. '3116' Option LQZ/LVZ	33
Tire Tread Name: G357	24	6.6L Diesel Cat. '3116' Option LRU	33
General Radial Tires	25	6.6L Diesel Cat. '3116' Option LVU	33
Tire Tread Name: Ameri-Steel-A-Tread	25	7.2L Diesel Cat. '3126' Option LSV	33
Tire Tread Name: Ameri-Steel-D-Tread	25	7.2L Diesel Cat. '3126' Option LSW	34
Tire Tread Name: Ameri-S380	25	7.2L Diesel Cat. '3126' Option LRQ	34
Tire Tread Name: Ameri-S370	26	7.2L Diesel Cat. '3126' Option LSX	35
Tire Tread Name: Ameri-Lug B-Tread	26	7.2L Diesel Cat. '3126' Option LRR	35
Tire Tread Name: Ameri-MSL Radial H-Tread	26	7.2L Diesel Cat. '3126' Option LQV	35
Bridgestone Radial Tires	27	7.2L Diesel Cat. '3126' Option LSZ	35
Tire Tread Name: R250F (With Side Wall Protector Rib)	27	7.2L Diesel Cat. '3126' Option LQW	36
Tire Tread Name: R293	27	7.2L Diesel Cat. '3126' Option LRS	36
Tire Tread Name: R294-LP	28	7.2L Diesel Cat. '3126' Option LQX	36
Tire Tread Name: R299-LP	28	7.2L Diesel Cat. '3126' Option LRT	36
Tire Tread Name: M711	28	7.8L Diesel Option LQB	36
Tire Tread Name: M716	29	7.8L Diesel Option LQC	36
Tire Tread Name: M716F	29	U-Joint Angle and Equivalent Cancellation	37
Tire Tread Name: M724	29	Typical Installation Showing Yokes in Phase	38
Tire Tread Name: M857	30		

BODY BUILDERS INSTRUCTIONS

(Refer to the beginning of the Medium Duty Section)

CHASSIS

C6/7H042 General Arrangement	1
C7H064 General Arrangement	2
C6/7H042 Body Payload Weight Distribution	3
C7H064 Body Payload Weight Distribution	4
C6/7H042 GCW Rating Limits	5
Maximum Approved GCW for Engines	5
Maximum Approved GCW for Axles	5
Maximum Approved GCW for Transmissions (Air Brake Models Only)	5
Maximum Approved GCW for Transmissions (Hydraulic Brake Models Only)	5
C7H064 GCW Rating Limits	6
Maximum Approved GCW for Engines	6
Maximum Approved GCW for Axles	6
Maximum Approved GCW for Transmissions (Air Brake Models Only)	6
Center of Gravity Calculations	7
Allison MD Series Electronic Automatic Transmissions	8
C6/7H000 Transmission, Power Take Off Locations	9
C6/7H000 Transmission, Power Take Off Locations	10
C6/7H000 Gas Engine Front, Power Take Off Location	13
C6/7H000 Diesel Engine Front, Power Take Off Location	14
BODY	
C6/7H000 Outline	15
C6/7H000 Hood with Access Door	16

FRAME

Frame Hardness Specification	17
C-Series Frame Material and Physical Properties	17
C-Series Frame Strength and Dimensions	18
110 Heat Treated Versus 80K HSLA	18
C6/7H042 Single Axle	19
C6/7H042 Single Axle	20
C7H064 Tandem Axle	21
C6/7H042 Single Axle Crossmember Arrangement	22
C7H064 Tandem Axle Crossmember Arrangement	23

FUEL TANK

C6/7H000 35, 50 and 60 Gallon Fuel Tanks	24
---	----

AXLE/SUSPENSION

Formulas for Calculating Height Dimensions	25
Front Axle Track Dimensions	25
C6/7 Front Suspensions	26
C6/7 Front Suspensions	26
C6H042 Front Axle Chart, Suspension Dimensions	27
C7H042 Front Axle Chart, Suspension Dimensions	28
C7H064 Front Axle Chart, Suspension Dimensions	29
C6/7H042 Rear Axle Chart Formula	30
Definitions:	30
C6/7H042 Rear Axle Charts, Suspension Dimensions	31
C6H042 Rear Axle Chart, Suspension Dimensions	32
C7H042 Rear Axle Chart, Suspension Dimensions	34

C6/7H000 Rear Axle Chart, Track Dimensions	37	C6/7H000 Diesel Engine, Option NB5 & NWD	48
C6/7H000 Rear Spring Hanger Brackets	38	C6/7H000 Diesel Engine, Vertical	49
C7H064 Tandem Axle Chart Formula	39	MISCELLANEOUS	
Definitions:	39	C6/7H000 Body Mounting Information	50
C7H064 Tandem Axle Chart, Track and Suspension Dimensions ...	40	Bodies with Wood or Metal Sill Construction (Stake, Platform and Some Types of Van Bodies)	50
Ordering Information	41	Torsionally Rigid Bodies (Tank Bodies and Some Types of Van Bodies)	51
BRAKES		Dump Bodies	52
C6/7H000 Removal/Installation of Brake Tubing	41	Fifth Wheel Mounting	52
Removal of tube from (Norgren) Fittings	41	ELECTRICAL	
Installation of tube into (Norgren) Fittings	41	C6/7H000 Auxilliary Pickup Point, Wiring	55
Specifications for Replacement Tubes	42	C6/7H000 Auxilliary Pickup Point, Marker Lamp	56
C7H042 Air Tank Location	43	C6/7H000 Auxilliary Pickup Point, Radio	57
C7H064 Air Tank Location	44	C6/7H000 Grounding Block	57
C7H042 Air Tank Location w/JPX (Beverage Truck Application)	45	Ordering Information	58
C7H042 Air Tank Location w/JTM	46		
C6/7H000 Gas Engine, Option NB5	47		

BODY BUILDERS INSTRUCTIONS

(Refer to the beginning of the Medium Duty Section)

CHASSIS

F6/7B042 General Arrangement	1
F7B064 General Arrangement	2
F6/7B042 Body Payload Weight Distribution	3
F7B064 Body Weight Payload Distribution	4
F6/7B042 GCW Rating Limits	5
F7B064 GCW Rating Limits	6
F6/7B000 Component/Battery Box Locations	7

BODY

F6/7B000 Body Exterior	8
F6/7B000 Cab Interior	9

FRAME

Frame Hardness Specification	10
T-Series Frame Material and Physical Properties	10
T-Series Frame Strength and Dimensions	11
110 Heat Treated Versus 80K HSLA	11
F6/7B042	12
F6/7B042 Single Axles	13
F7B064 Tandem Axle	14
F6/7B042 Single Axle Frame and Crossmember Arrangement	15
F7B064 Tandem Axle Frame and Crossmember Arrangement	16

FUEL

F6/7B000 Fuel Tanks	17
---------------------------	----

AXLE/SUSPENSION

F6/7B000 Front Axle Chart Formula	18
F6/7B000 Front Axle Chart, Track Dimension	18
F6/7B000 Front Axle Chart, Suspension Dimensions	19
F6/7B000 Front Axle Chart, Suspension Dimensions	20
F6/7B042 Rear Axle Chart Formula	21
Definitions:	21
F6/7B042 Rear Axle Chart, Suspension Dimensions	22
F6/7B000 Rear Axle Chart, Track Dimensions	23
F6/7B000 Rear Axle Chart, Suspension Dimensions	24
F6/7B000 Rear Axle Chart, Suspension Dimensions	25
F7B064 Tandem Axle Chart Formula	26
Definitions:	26
F7B064 Tandem Axle Chart, Suspension Dimensions	27

BRAKES

F7B042 w/RO2 Truck Application	28
F7B042 w/RQ3 Tractor Application	29
F7B064 w/RQ2 Truck Application	30

AIR INDUCTION

F6/7B000 Air Induction	31
------------------------------	----

EXHAUST SYSTEM

F6/7B000 Gas Engine, Option LSO	32
F6/7B000 Diesel Engine, Option LXO & LN4	33