

# MEDIUM DUTY C SERIES

## BODY BUILDERS INSTRUCTIONS

(Refer to the beginning of the Medium Duty Section)

### CHASSIS

C6/7H042 General Arrangement.....	1
C7H064 General Arrangement .....	2
C6/7H042 Body Payload Weight Distribution .....	3
C6/7H042 Body Payload Weight Distribution (% Front / % Rear)* .....	4
C7H064 Body Payload Weight Distribution .....	5
C7H064 Body Payload Weight Distribution (% Front / % Rear)* .....	6
C6/7H042 GCW Rating Limits .....	7
Maximum Approved GCW for Engines .....	7
Maximum Approved GCW for Axles .....	7
Maximum Approved GCW for Transmissions (Air Brake Models Only) .....	8
Maximum Approved GCW for Transmissions (Hydraulic Brake Models Only) .....	9
C7H064 GCW Rating Limits .....	10
Maximum Approved GCW for Engines .....	10
Maximum Approved GCW for Axles .....	10
Maximum Approved GCW for Transmissions (Air Brake Models Only) .....	10
Center of Gravity Calculations .....	12
C6/7H000 Transmission, Power Take Off Locations .....	15
C6/7H000 Transmission, Power Take Off Locations Specs .....	16
C6/7H000 Gas Engine Front, Power Take Off Location .....	20
C6/7H000 Diesel Engine Front, Power Take Off Location .....	21

# MEDIUM DUTY C SERIES

PAGE ii

## BODY

C6/7H000 Outline with T50 Hood .....	22
C6/7H000 Standard Hood (T40) .....	23
C6/7H000 Hood (T50) with Access Door BQC .....	24

## FRAME

Frame Hardness Specification .....	25
C-Series Frame Material and Physical Properties .....	25
C-Series Frame Strength and Dimensions .....	26
110 Heat-Treated Versus 80K HSLA .....	26
C6/7H042 Single Axle .....	27
C6/7H042 Single Axle Specs .....	28
C7H064 Tandem Axle .....	30
C7H064 Tandem Axle Specs .....	31
C6/7H042 Single Axle Crossmember Arrangement .....	32
C6/7H042 Single Axle Crossmember Arrangement Specs .....	33
C7H064 Tandem Axle Crossmember Arrangement .....	34
C7H064 Tandem Axle Crossmember Arrangement Specs .....	35

## FUEL TANK

C6/7H000 35, 50 and 60 Gallon Fuel Tanks .....	36
--	----

## AXLE/SUSPENSION

Formulas for Calculating Height Dimensions .....	37
Front Axle Track Dimensions .....	38
C6/7 Front Suspensions .....	39
C6/7 Front Axle .....	39
C6H042 Front Axle Chart, Suspension Dimensions .....	40
C7H042 Front Axle Chart, Suspension Dimensions .....	41

# MEDIUM DUTY C SERIES

PAGE	iii
------	-----

## AXLE/SUSPENSION – *Continued*

C7H064 Front Axle Chart, Suspension Dimensions .....	44
C6/7H042 Rear Axle Chart Formula .....	45
C6/7H042 Rear Axle Chart Formula .....	46
Definitions: .....	46
C6/7H042 Rear Axle Charts, Suspension Dimensions .....	47
C6H042 Rear Axle Chart, Suspension Dimensions .....	48
C7H042 Rear Axle Chart, Suspension Dimensions .....	51
C6/7H000 Rear Axle Chart, Track Dimensions .....	55
C6/7H000 Rear Spring Hanger Brackets .....	57
C7H064 Tandem Axle Chart Formula .....	58
C7H064 Tandem Axle Chart Formula .....	59
Definitions: .....	59
C7H064 Tandem Axle Chart, Track and Suspension Dimensions .....	60
Tandem Rear Axle .....	60
Tandem Rear Suspensions .....	60
C7H062 .....	61
Cast Wheel .....	62
Disc Wheel .....	62
Ordering Information .....	63

## BRAKES

C6/7H000 Removal/Installation of Brake Tubing .....	64
Removal of tube from (Norgren) Fittings .....	64
Installation of tube into (Norgren) Fittings .....	65
Specifications for Replacement Tubes .....	67
C7H042 Air Tank Location .....	68

# MEDIUM DUTY C SERIES

PAGE **iv**

## BRAKES – *Continued*

C7H064 Air Tank Location .....	69
C7H042 Air Tank Location w/JPX (Beverage Truck Application).....	70
C7H042 Air Tank Location w/JTM .....	71
C6/7H000 Gas Engine, Option NB5 (Horizontal) .....	72
C6/7H000 Diesel Engine, Option NB5 & NWD (Horizontal with Increased Ground Clearance & LVR/LVS/LVX/LVY) .....	73
C6/7H000 Diesel Engine, Option NB5 & NWD (Horizontal with Increased Ground Clearance & LRU/LVZ) .....	74
C6/7H000 Diesel Engine, Vertical (Left Hand, Option NPY) .....	75
C6/7H000 Diesel Engine, Vertical (Right Hand, Option NPT) .....	76

## MISCELLANEOUS

C6/7H000 Body Mounting Information.....	77
Bodies with Wood or Metal Sill Construction (Stake, Platform and Some Types of Van Bodies) .....	77
Torsionally Rigid Bodies (Tank Bodies and Some Types of Van Bodies) .....	80
Dump Bodies .....	81
Fifth Wheel Mounting .....	82

## ELECTRICAL

C6/7H000 Auxiliary Pickup Point, Wiring .....	84
C6/7H000 Auxiliary Pickup Point, Marker Lamp .....	87
C6/7H000 Auxiliary Pickup Point, Radio .....	88
C6/7H000 Grounding Block .....	90
Ordering Information .....	92