

# C/K TRUCK (CURRENT)

<b>BODY BUILDERS INSTRUCTIONS</b> .....	<b>1</b>
<b>Section 0 – General Instructions</b> .....	<b>1</b>
<b>Section 1 – Body</b> .....	<b>2</b>
Conversions .....	3
Air Conditioning .....	3
Rear Air Conditioning .....	3
<b>Section 2 – Frame</b> .....	<b>4</b>
Flanges .....	4
Holes .....	4
Welding .....	4
Alterations .....	5
Shear Plate Attachments .....	5
<b>Section 3 – Front Suspension</b> .....	<b>5</b>
<b>Section 4 – Rear Suspension</b> .....	<b>6</b>
<b>Section 5 – Brakes</b> .....	<b>6</b>
<b>Section 6 – Engine</b> .....	<b>7</b>
<b>Section 7 – Transmission</b> .....	<b>9</b>
<b>Section 8 – Fuel and Exhaust</b> .....	<b>10</b>
Fuel Systems .....	10
Fuel Fill .....	10
Fuel Lines .....	10
Fuel Tank .....	11
Gaseous Fuel Conversions .....	11
Exhaust System .....	12
<b>Section 9 – Steering</b> .....	<b>13</b>
<b>Section 10 –Tires</b> .....	<b>13</b>

# C/K TRUCK (CURRENT)

## BODY BUILDERS INSTRUCTIONS – *Continued*

<b>Section 12 – Electrical Battery and Battery Cables</b> .....	<b>14</b>
Auxiliary Battery (Gasoline Engines Only) .....	14
Accessory Power Supply Feed .....	16
<b>Section 13 – Cooling</b> .....	<b>16</b>

## CHASSIS

<b>C (310/314/318)03 Chassis Cab, Regular Cab, 2 Wheel Drive</b> .....	<b>18</b>
<b>Chassis Cab, Body Cargo Weight Distribution</b> .....	<b>19</b>
<b>Front Mounted Accessories</b> .....	<b>20</b>
% Front/Rear Weight Distribution for Equipment Mounted Ahead of Front Axle .....	20
<b>Rear Mounted Accessories</b> .....	<b>20</b>
% Front/Rear Weight Distribution for Equipment Mounted Behind Rear Axle .....	20
<b>Chassis Cab Payload Weight Distribution</b> .....	<b>21</b>
C/K 3500HD Chassis Cab (%Front/Rear) .....	21
<b>C (310/314/318)03 Power Take Off (PTO) Transmission</b> .....	<b>22</b>

## BODY

<b>C/K Truck, Regular Cab, Interior</b> .....	<b>23</b>
<b>C/K Truck, Regular Cab, Exterior</b> .....	<b>24</b>
<b>C/K (1/2/3)0000 Mirror Options, General Arrangement</b> .....	<b>25</b>
<b>C/K Truck, Front Floor Seat Mounting</b> .....	<b>26</b>

## FRAME

<b>C (310/314/318)03 Chassis Cab, 15,000 lb. GVWR, Crossmember Arrangement</b> .....	<b>27</b>
<b>C 3500HD Outside Channel Reinforcement</b> .....	<b>28</b>

## AXLE/SUSPENSION

<b>C 3500HD Front Axle/Tire Data Chart, Chassis Cab, 15,000 GVWR</b> .....	<b>29</b>
<b>C 3500HD Rear Suspension Hanger Bracket Locations, Chassis Cab, 15,000 GVWR</b> .....	<b>30</b>

# C/K TRUCK (CURRENT)

## AXLE/SUSPENSION – *Continued*

C/K 300 Rear Axle/Tire Data Chart, Chassis Cab .....	31
--	----

## FUEL TANK

C/K (310/314/318)03 Chassis Cab, 15,000 lb. GVWR .....	32
--	----

## EXHAUST

C 3500HD/314/03 Exhaust System Gas L18 .....	33
--	----

## ELECTRICAL

Ordering Information .....	34
----------------------------	----

Electrical System Interfacing Guidelines .....	34
--	----

General Discussion .....	34
--------------------------	----

High Idle Control – (Diesel Vehicles Only) .....	35
--	----

Neutral Safety Switch Connection .....	37
--	----

Separated Function Stop/Turn Lamps .....	40
--	----

Procedure: .....	40
------------------	----

Continuous Powered Memory Circuits (Diesel) .....	41
---	----

Auxiliary Electrical Loads .....	44
----------------------------------	----

HVAC Controls .....	46
---------------------	----

Ignition Power Feed Interfacing .....	47
---------------------------------------	----