

COACHBUILDER INFORMATION UPDATE

Date: December 18, 2013 **Bulletin Number:** XTS 28

Subject: Rear Vision Camera Kit for 2015 XTS B9Q Hearse

For the 2015 model year, the Cadillac XTS B9Q Hearse chassis will be shipped with the rear applique assembly which includes the back-up camera, rear license lamp and the rear deck lid switch as a loose part in the trunk for installation on your rear load door. See next two pages for field of view instructions.

The rear applique assembly can be ordered through service/parts for your design/engineering work. The 2014 service part number is 23132168 (will be same number for 2015). Request for math data should be directed to GM Upfitter Integration at gmupfitter.com.

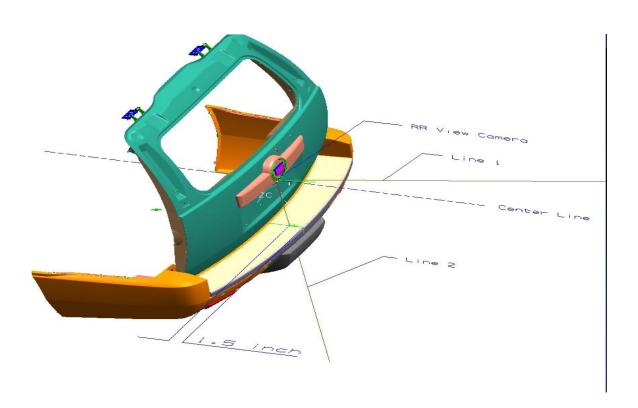
Please call Ray Bush at (313) 667-8682 if you have any questions.

Setting up Rear Vision Camera Requirements for the B9Q

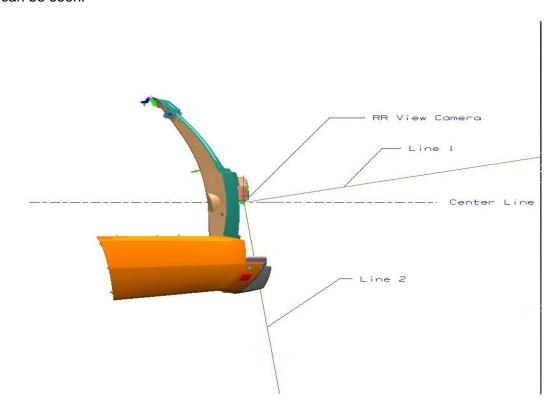
For 2015 the Cadillac XTS B9Q Hearse vehicle will be shipped with the rear applique assembly which includes the back-up camera, rear license lamp and the rear deck lid switch as a loose part in the trunk for installation into your rear load door.

This document will assist with the required location for the camera to ensure that the required field of view (FOV) is achieved.

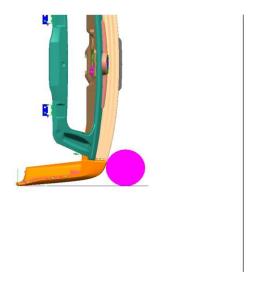
* The first thing to look for after locating the camera vertically on the center line of the vehicle is to be able to see approximately 1.5 inches (38.1mm) from the end of the rear bumper for reference.



* The second thing is to verify that a minimum of 26 feet (7.9 m) in distance behind the vehicle can be seen.



* The third thing is to be able to see any part of a cylindrical post of 1 meter in height and 300 mm in diameter, located at either (or both) rear corners of the vehicle, tangent to the bumper and tangent to a line parallel to the outside of the vehicle.



By doing these things you have completed aiming the camera and verifying its FOV requirements.