



COACHBUILDER INFORMATION UPDATE

Date: March 13, 2014

Bulletin Number: XTS 31

Subject: Updated CMC Converter Guidelines Manual

The Cadillac Master Coachbuilder Converter Guidelines Manual has been updated. The new (Model Year 2014) Manual will be sent (on CD) this week. As before, this Manual serves as a guide of conversion recommendations for Cadillac XTS Professional Vehicle chassis models: B9Q Coachbuilder Funeral Coach, V4U Coachbuilder Limousine and W30 Coachbuilder Short Stretch Extended Sedan.

Changes/updates include:

- Chapter I-4: GM contact for parts and supplier information.
- Chapter I-25: Policy and Procedures Manual – Contact Information (first page) and Mercury Label requirement (last page)
- Chapter I-35: First Word Form
- Chapter II-5: Drawing and formula for Vertical Center of Gravity Determination.
- Chapter II-6: 2014 XTS Document for Incomplete Vehicle Sample
- Chapter IV-1: Important Note about F41 fuse replacement (ref. Bulletin XTS 29-1 Update)

Please contact Ray Bush with any questions.