



## COACHBUILDER INFORMATION UPDATE

**Date:** March 11, 2015

**Bulletin Number:** XTS 41

**Subject:** Updated CMC Converter Guidelines Manual

The Cadillac Master Coachbuilder Converter Guidelines Manual has been updated. The new (Model Year 2015) Manual will be sent (on CD) this week. As before, this Manual serves as a guide of conversion recommendations for Cadillac XTS Professional Vehicle chassis models: B9Q Coachbuilder Funeral Coach, V4U Coachbuilder Limousine and W30 Coachbuilder Short Stretch Extended Sedan. Please distribute/share within your organization as needed.

Changes/updates include:

- Chapter I-5: New Vehicle Inspection
- Chapter I-8: Tear Down/Recommendation
- Chapter I-25: Policy and Procedures Manual – sections on Eligible Vehicles and Conversion Limitations and Delayed Warranty Start
- Chapter Appendix II-A: 2015 XTS Document for Incomplete Vehicle sample/draft
- Chapter Appendix III-G: B9Q Rear Vision Camera Field of View instructions
- Various pages: tire size changed to “235/55R18 XL”
- Various pages: “See GM Service Manual for torque specification” replaces torque spec’s
- Chapter IV-1: Note about F41 fuse replacement deleted

Please contact Ray Bush with any questions.