

COACHBUILDER INFORMATION UPDATE

Date: June 10, 2014 **Bulletin Number:** XTS 33

Subject: Corrected GVWR/GAWR incomplete vehicle labels on Manufacturer's Information and

Incomplete Vehicle Documentation

The purpose of this bulletin is to notify Cadillac Master Coachbuilders of corrected Incomplete Vehicle Document and Incomplete Vehicle Manufacturer labels. Corrected labels will be delivered to you by June 13, 2014.

All 2013 and many 2014 XTS incomplete vehicles were built with incorrect IVD and incomplete manufacturer labels. 2014 XTSPRO vehicles built after April 2, 2014 have labels with the correct GVWR and GAWR values.

Corrected IVD and incomplete manufacturer labels will be delivered for the XTS Professional Vehicles you have purchased. The IVD label should be adhered to the corresponding IVD, and the IVD refiled in your records. Similarly, the corrected Incomplete Vehicle Manufacturer label should replace the existing label located on the vehicle B-Pillar.

Label Installation Procedures

Vehicle B-pillar:

The mounting surface must be cleaned with a suitable solvent (50 percent Isopropyl Alcohol or equivalent). The new label must be applied to a clean, dry surface with a surface temperature not less than 65°F (18°C). Peel the liner from the backside of the label being careful not to touch or contaminate the adhesive. Carefully place the new label in the same location where the previous label existed, press firmly and smooth out.